




Rev.	Modification										Date	Name				
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Tolerance for dimensions without tol. according to ISO 2768-mK										Date	Name	Material				
More than	0.5	3	6	30	120	400	1000	2000	Drawn	20/11/2025	RCB	AISI 316L				
Less	3	6	30	120	400	1000	2000	4000	Checked							
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	Verified			Weight (kg)				
Welded			±0.5	±1	±1.5	±2	±3	±4	±6		BU	108.06				
Customer:									Format:		Title					
ALINVEST									A2		- CASTING ZONE 3321 AUX AIR PIPING					
									Scale:							
									1:25							
 									Project		Part Number		Revision			
									Method:							
													LINE		A	
													DN150 TO MELTER			
									Customer Number		Sheet					
											1/1					